

**Work Order ID 54505**

December 10, 2009 12:16:24 PM

Page 2

Item ID: D3215-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Belt Assembly

Start Date: 12/10/09 Start Qty: 8.00

Required Date: 12/22/09 Req'd Qty: 8.00

Cust Item ID:

Customer:

Reference:

**Work Order ID 54505**

December 10, 2009 12:16:24 PM

Page 1

Item ID: D3215-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Belt Assembly

Start Date: 12/10/09 Start Qty: 8.00

Required Date: 12/22/09 Req'd Qty: 8.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: C2Date: 09/12/10 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3215

Rev D

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 10933 to Tulmar Safety Systems ☐ D3215-041 as per Dwg  
D3215 ☐ Ship to Tulmar ☐ Certificate of Conformity is requiredC2 09/12/10 8

110

0.00



Receive &amp; Inspect for Damage &amp; Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

C2 10/01/08 (8)

120

0.00



QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

⇒ 8 10/01/08(CS)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

December 10, 2009 12:16:23 PM

Page 1

Work Order ID: 54505



Parent Item: D3215-041



Parent Item Name: Belt Assembly

Start Date: 12/10/09

Required Date: 12/22/09

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3215-3		Manufactured	No			110	Each	10.0000	8.0000			
---------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--



Webbing Tidy

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

10

39718

6

41645

4

B53873 x 8 C209/12/10

D3216-1		Manufactured	No			110	Each	47.0000	8.0000			
---------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--



Fitting

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

47

35284

22

53872

25

8 C209/12/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

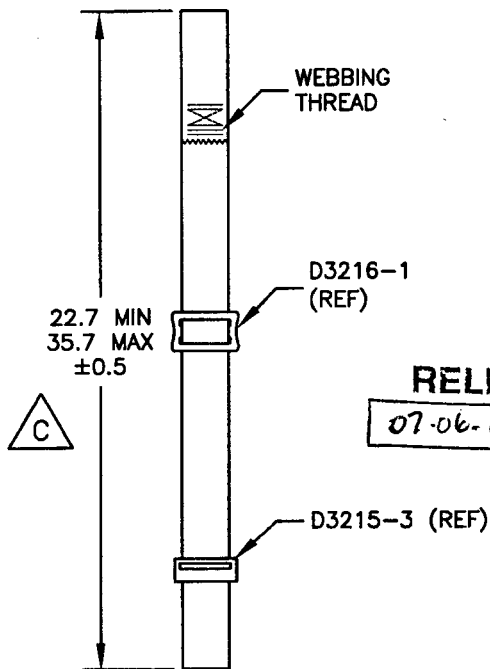
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

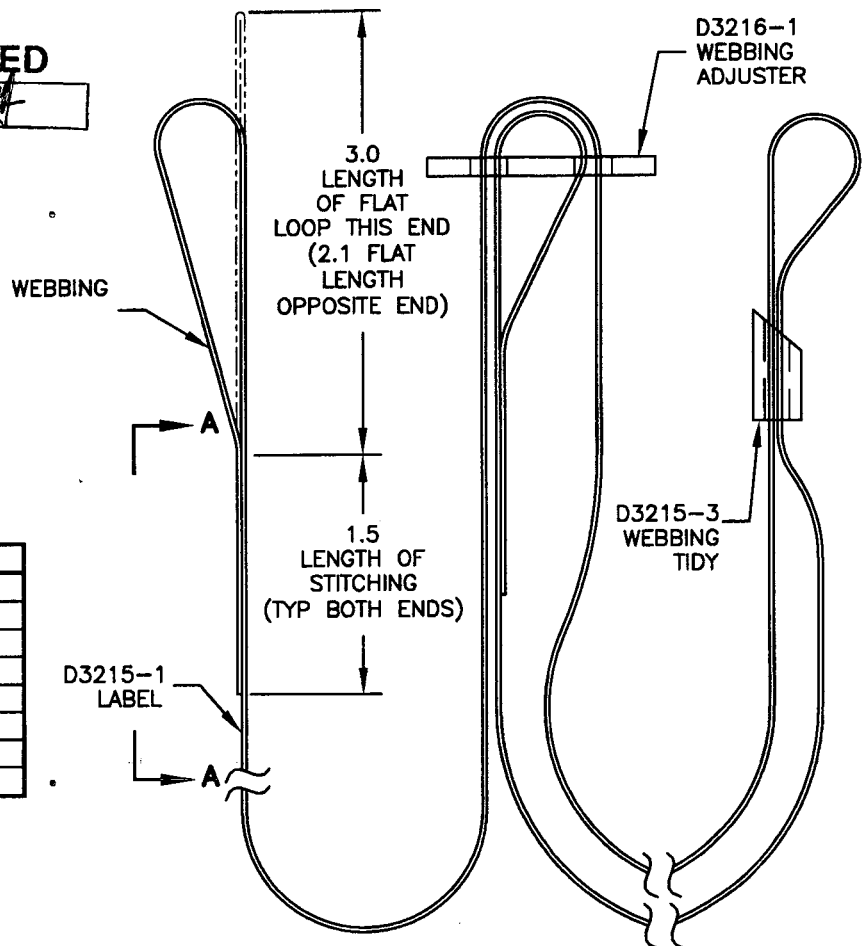
DESIGN <i>GP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3215	REV. D SHEET 1 OF 3
DATE 07.03.27	TITLE BELT ASSEMBLY		SCALE NTS
A	03.09.19	NEW ISSUE	
B	04.01.12	AS MANUFACTURED; ADD TOLERANCE	
C	04.03.05	REDUCE LENGTH; CLARIFY STITCHING	
D	07.03.27	ADD WEBBING SUPPLIER; ADD LABEL THREAD AND MATERIAL; IN VIEW A-A, 1.4 WAS 1.8; ADD -3A AND -3B; UPDATE TOLERANCES	



**ASSEMBLY DETAIL**  
NOT TO SCALE

**PARTS LIST:**

QTY	P/N	DESCRIPTION
X	D3215-041	BELT ASSEMBLY
AS REQ'D	SEE NOTE 1	WEBBING
AS REQ'D	SEE NOTE 1	WEBBING THREAD
AS REQ'D	SEE NOTE 1	LABEL THREAD
1	D3215-1	LABEL
1	D3215-3	WEBBING TIDY
1	D3216-1	WEBBING ADJUSTER

**D3215-041 BELT ASSEMBLY:**

- MATERIAL: WEBBING = LAGRAN CANADA INC. 26472, 1.8 WIDE x 0.05 THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN  
OR BELT TECH CANADA INC. 27039, 1.8 WIDE x 0.05 THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 6000 lb MIN  
WEBBING THREAD = V-T-295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD  
LABEL THREAD = V-T-295 TYPE II CLASS A SIZE F, BLACK NYLON THREAD
- ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- SEE SHEET 3 FOR VIEW A-A



*029112110*  
*WID: 54505*

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_


NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

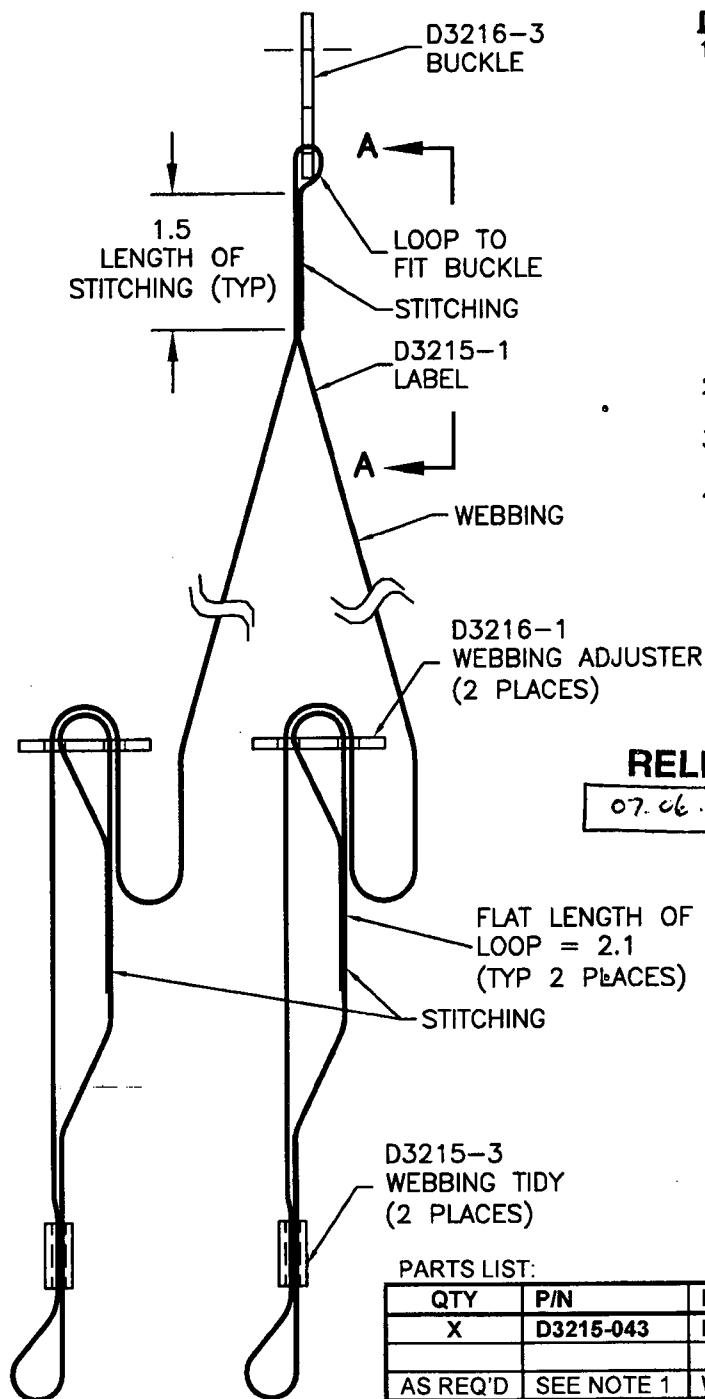
**NOTE:** Date & initial all entries



DESIGN <i>GP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CE</i>	APPROVED <i>#</i>	DRAWING NO. D3215	REV. D SHEET 2 OF 3
DATE 07.03.27		TITLE BELT ASSEMBLY	SCALE NTS

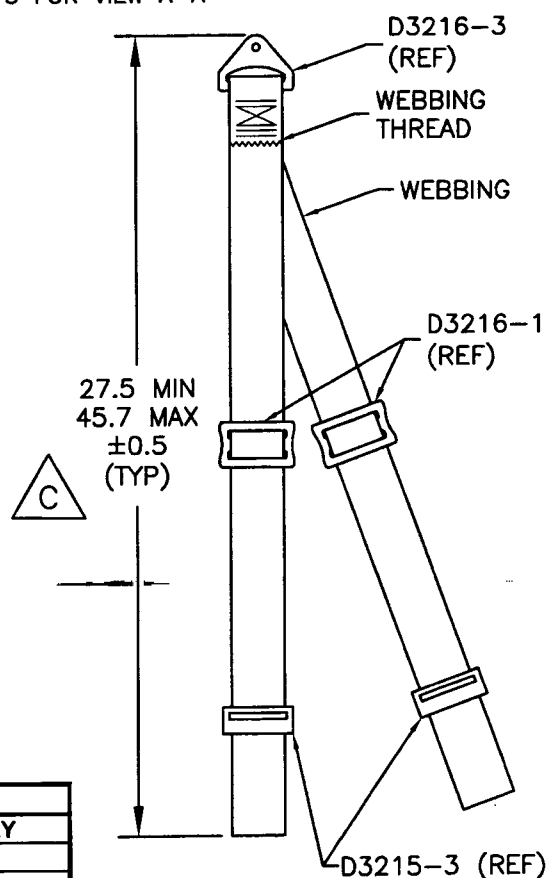
### D3215-043 BELT ASSEMBLY:

- 1) MATERIAL:  
WEBBING = LAGRAN CANADA INC. 26472, 1.8 WIDE  
x 0.05 THICK BLACK POLYESTER WEBBING,  
CERTIFIED TO FAR 29.853A3, TENSILE  
STRENGTH 5700 lb MIN  
OR  
 BELT TECH CANADA INC. 27039, 1.8 WIDE  
x 0.05 THICK BLACK POLYESTER WEBBING,  
CERTIFIED TO FAR 29.853A3, TENSILE  
STRENGTH 6000 lb MIN  
WEBBING THREAD = V-T-295 TYPE II CLASS A SIZE 3,  
BLACK NYLON THREAD  
LABEL THREAD = V-T-295 TYPE II CLASS A SIZE F,  
BLACK NYLON THREAD
- 2) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE  
NOTED.
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED.
- 4) SEE SHEET 3 FOR VIEW A-A



RELEASED

07.06.07 *#*



ASSEMBLY DETAIL  
NOT TO SCALE

W/O: 54505

PARTS LIST:		
QTY	P/N	DESCRIPTION
X	D3215-043	BELT ASSEMBLY
AS REQ'D	SEE NOTE 1	WEBBING
AS REQ'D	SEE NOTE 1	WEBBING THREAD
AS REQ'D	SEE NOTE 1	LABEL THREAD
1	D3215-1	LABEL
2	D3215-3	WEBBING TIDY
2	D3216-1	WEBBING ADJUSTER

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

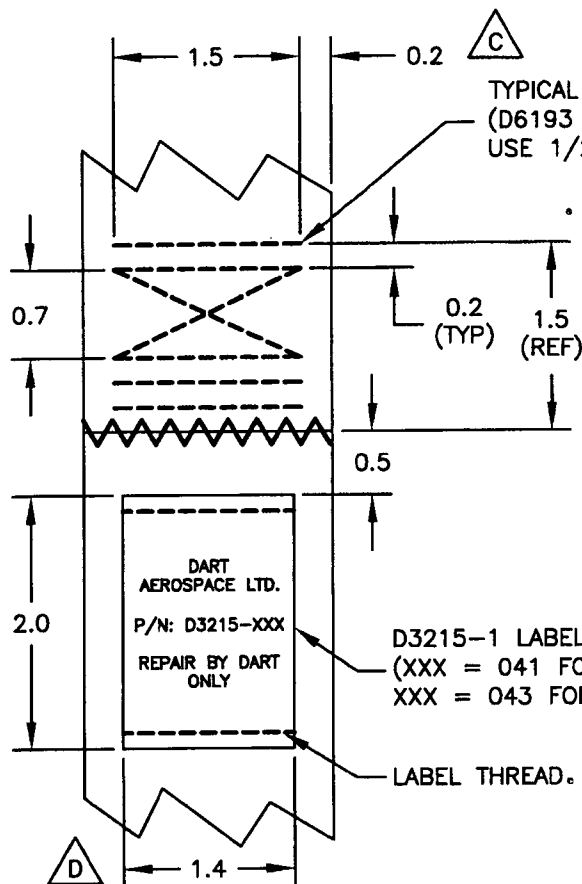
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

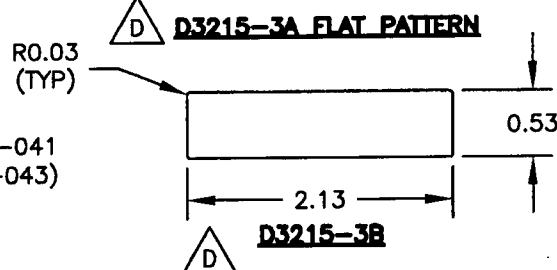
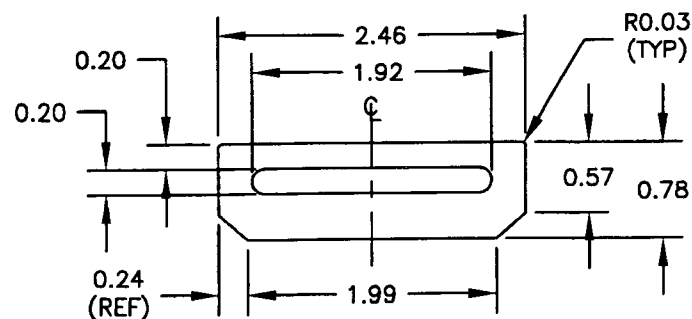




DESIGN <i>GP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3215	REV. D SHEET 3 OF 3
DATE 07.03.27		TITLE HARNESS ASSEMBLY	SCALE 3:2



**VIEW A-A**



**D3215-3A/-3B NOTES:**

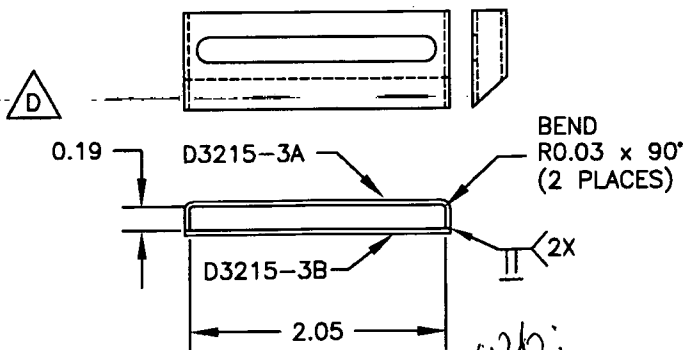
- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/8 OR AMS 4016  
(REF DART SPEC. M5052H32S.040)
- 2) BEND D3215-3A PER D3215-3

**D3215-1 LABEL:**

- 1) MATERIAL: WHITE TYVEK OR  
WHITE POLYESTER WHICH MEETS FMVSS 302
- 2) USE 1/8 BLACK LETTERING
- 3) CENTER ON BELT WIDTH

**RELEASED**

07.06 07 *[Signature]*



**GENERAL NOTES:**

- 1) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS  
OTHERWISE NOTED

**D3215-3 NOTES:**

- 1) WELD PER DART QSI 004
- 2) FINISH: CHEMICAL CONVERSION COAT PER  
DART QSI 005 4.1  
POWDER COAT BLACK SANDEX (4.3.5.7)  
PER DART QSI 005 4.3

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# PACKING SLIP

# TULMAR

# COPY

Packing Slip No.

**34623**

Ship Date

5-Jan-10

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : XOTULSAF1123HAW  
email: info@tulmar.com

Bill To:

**Dart Aerospace**

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship to:

**Dart Aerospace**

1270 Aberdeen Street

Buyer: Chantal Lavoie

Tel: 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

<b>Order number</b>	<b>Sales order date</b>	<b>Account number</b>	<b>Account manager</b>
24103	11-Dec-09	CDART100	Barney Bangs
<b>PO number</b>	<b>Ship Via</b>	<b>Shipping Terms</b>	
PO10932	Delivered by Tulmar	FOB HAWKESBURY	
<b>Item No</b>	<b>Quantity ordered</b>	<b>UOM</b>	<b>Qty Shipped/Returned</b>
<b>Description</b>			<b>Quantity on back order</b>

8937  
Belt Ass'y, 1/2" wide, Black Webbing  
Drawing No: D3215 (P/N D3215-041)  
DWG Rev: D  
Lot No: BATCH0000000023 Qty: 8

8 EA 8

Shipper Rich Andrews

Date: Jan 5/10

## Certificate of Conformance

☐ Not Applicable

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.  
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

Authorized Inspector

Koranne Lanthier

Date:

Jan 5/10

Please insert your company letter head  
& Complete address

PAXAR CANADA  
1920 Clements Road  
Pickering, Ontario L1W-3C1

## Certificate of Compliance

DATE: May 25, 2007  
OUR PROD. NO.: 25KAMSAFE  
CUSTOMER P/O NO.: 12725-00  
CUSTOMER: Tulmar Safety Systems Inc.  
PRODUCT: paper tags on rolls  
QTY. SHIPPED: 1 EA  
LOT NO.: 7508931  
MFG DATE: 03-01-2007  
ROLL NO.:                       
SHELF LIFE: 1 YEAR

We certify that the product,  
Label Kit  
white/Black Ink  
Flame Resistant FMuss 302  
was manufactured, inspected and Conforms to specifications  
applicable to the product.

Signature: Carolyn Chen  
Title: Shipper

1558937  
SIF23705

**AVERY  
DENNISON**1595 Cedarline Drive  
Rock Hill, SC 29730

## Certificate of Compliance

DATE: 2-24-2009

AVERY PRODUCT NUMBER: 10D011620 // 22019-502

CUSTOMER P/O NUMBER: 15498-00

CUSTOMER: Tulmar Safety Systems Inc.

PRODUCT: HS1111

QUANTITY SHIPPED: 15

LOT NUMBER: 581829

DATE OF MANUFACTURE: 2-20-2009

ROLL NUMBER: 581829

SHELF LIFE: 2 years

We certify that the product,

INK, THERMAL TRANSFER RIBBON BLACK  
1 1/2" WIDE HS1111

was manufactured, inspected and conforms to specifications applicable to the product.

Signature: Title: 2/24/09ISS 8938  
S/F 23537

# 22019-502/21



Avery Dennison  
2100 Summit Avenue  
Greensboro, NC 27405  
(336) 621-2570

### Certificate of Conformance

The articles listed below:

- Conform to all applicable specifications
- Meets all the requirements of your purchase order.

Customer: Tulmar Safety Systems Inc.

PO#: 16682-00

ItemNo: 20B005929 – Canada Green. .75.36.1/0.4800 TWT

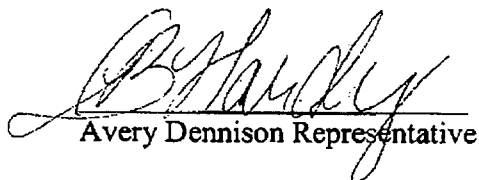
10D011620 – Ink Black 1- 1.5

Cust. Part Number: 22019-003 & 22019-502

Qty: 15 rolls each

Roll Number: n/a

Shelf Life: Fabric n/a

  
Avery Dennison Representative

11/19/09  
Date

TSS 8937

S/F 23705

(5)

# Belt-Tech Products Inc.

Certificate of Compliance No : 52 472 (Épreuve)

Page : 1 de 1

Date : 2008-11-25

Time : 08:34:14

Pattern : 27039  
Color : F2K4 BLACK  
Customer : TULMAR SAFETY SYSTEMS  
Toyota

Width : 47.000  
Meters : For quantity, please  
refer to packing list

Dye lot No : 404702  
Warp Order :  
Test Date : 2008/09/0

Legend : Y = Good - Pas  
N = Fail

## Customer Part Number

Test Method	Date	Type of Test	Min. Spec.	Max. Spec.	Median	Test 1	Test 2	Test 3
FMVSS 209	2008/10/01	Width - no load (mm)	46.000	48.000	46.880	46.910	46.760	46.880
SAE J 882	2002/05/01	Thickness - original (mm)	1.140	1.400	1.172	1.169	1.174	1.172
ASTM D-3775	2003/09/10	Picks per cm	7.000		7.000	7.000	7.000	7.000
FMVSS 209	2008/10/01	Elongation - @ 11.1 kn load (%)		20.000	6.440	6.560	6.440	6.410
FMVSS 209	2008/10/01	Tensile - original (lbs)	6,700.000		6,893.000	6,893.000	6,914.000	6,852.000
FMVSS 209	2008/10/01	Tensile - hex-bar % of original	75.000		89.900	89.900	91.100	87.600
AATCC TM 8	2007/01/01	Crocking "wet"	3.000		4.500	4.500	4.500	4.500
AATCC TM 8	2007/01/01	Crocking "dry"	3.000		5.000	5.000	5.000	5.000
AATCC TM 107	2002/01/01	Dye stability (staining) *	3.000		5.000	5.000	5.000	5.000

Specification(s) :

FMVSS 209 revised on 2008-10-01

FMVSS 302 revised on 2008-10-01

Comment(s) - WE CERTIFY THAT THE TEST RESULTS SHOWN ABOVE FOR FLAMMABILITY ARE ALSO INDICATIVE OF TESTS PERFORMED AGAINST SPEC. FAR. 25-853 A

Purc.  
Stoc'

S10/01/06

This is to certify that this product conforms to the specification(s) mentioned above and the requirement(s) outlined in the Purchase Order # and was tested at  $22 \pm 3^{\circ}\text{C}$  temperature and 45-55 % relative humidity.

Not applicable for downgraded (second) material

If this document is not signed, it is to be regarded as a non-controlled version

Tested by :

*[Signature]*

Approved by :

*[Signature]*

TS 58737  
S/F 23536

TS # 2781/m

(2)



American & Efird Inc.  
Post Office Box - 507  
Mount Holly, NC -28120

Test Report

Date : 12/2/2009

Mfg. Date : 11/18/2009

Lot Id : 661627

Quantity: 42

Product : Tex 90 BONDED 'Z' NYLON FILAMENT Black AA 63002 16 OZ

Specification : VT295E TPII CLA F BT92N4

Customer Order Number : 15245-00

Plys (Visual) : 4

Customer : Tulmar Safety Systems Inc

Twist Direction : Z

Shipped To : Tulmar Safety Systems Inc

A&E Color : 63002 Black  
AA

*Sidulop*

Characteristic	Test1	Test2	Test3	Test4	Test5	Average	Minimum	Maximum
Strength #1 (Pound)	14.2	14	14	14.5	14.2			
Strength #2 (Pound)	15.2	15	15.1	15.2	15.2			
Average Strength (Pound)						14.7	11.8	

Elongation #1 (Percent)	19.3	18.5	18.6	19.4	19.1			
Elongation #2 (Percent)	20.2	20.3	20.6	20.8	20.6			
Average Elongation (Percent)						19.7		26

Twist S #1 (Turns per inch)	12.3							
Twist S #2 (Turns per inch)	12.3							
Average Twist S (Turns per inch) Initial Twist						12.3		

Twist Z #1 (Turns per inch)	8.2							
Twist Z #2 (Turns per inch)	8.2							
Average Twist Z (Turns per inch) Final Twist						8.2	5.5	

Yield #1 (Yards/Pound)	4235.8							
Yield #2 (Yards/Pound)	4196							
Average Yield (Yards/Pound)						4215.9	3600	5200

Shade Evaluation: GOOD  
Laundering: GOOD  
Perspiration: GOOD  
Wet Dry Cleaning: GOOD  
Light Test: GOOD

*TSS 8937  
S/F 23705  
TSS 2530/37*



# cansew inc.

formerly / anciennement  
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.  
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

21 August 2008

Tulmar Safety Systems  
1123 Cameron Street  
Hawksbury, Ontario  
K6A 2B8

Att. Sandra Nadeau

## CERTIFICATE OF COMPLIANCE

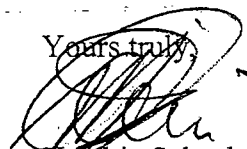
This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 21 August 2008, have been produced in accordance with the requirements of Purchase Order no. 14637-00 of the same date:

TSS 2530 -Bonded Nylon CBB92 - 19.3 lb, colour black, lot # 675301, meeting the requirements of specification V-T-295, Type 2, Class A, Size F

TSS 2524 -Bonded Nylon CBB92 - 39.76 lb, colour OG-107, lot # 614998 and 667896, meeting the requirements of specification V-T-295, Type 2, Class A, Size F

TSS 2525 -Bonded Nylon CB207 - 20.96 lb, colour black, lot # 656160, meeting the requirements of specification V-T-295, Type 2, Class A, Size 3, 3 ply

Yours truly,

  
Hershie Schachter  
CANSEW INC.

S  
10/01/06

TSS 8937  
S/F 2370

TSS 2530/17

TSS 2524/60

TSS 2525/40 RR

**MONTREAL - Head Office/Siège social**  
111 Chabanel W/O H2N 1C9  
Administration (514) 382-2807  
Commandes/Orders (514) 382-2801  
1-800-361-7722  
FAX: (514) 385-5530

**TORONTO**  
28 Apex Rd. M6A 2V2  
(416) 782-1122  
1-800-387-8584  
FAX: (416) 782-8358

**WINNIPEG**  
1674 Church Ave R2X 2W9  
(204) 942-4264  
1-800-665-0701  
FAX: (204) 947-9280

**CALGARY**  
3932 - 29th St. N.E. T1Y 6B6  
(403) 291-4494  
1-800-667-4197  
FAX: (403) 291-5139

**VANCOUVER**  
1615 Venables St. V5L 2H1  
(604) 682-4341  
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